

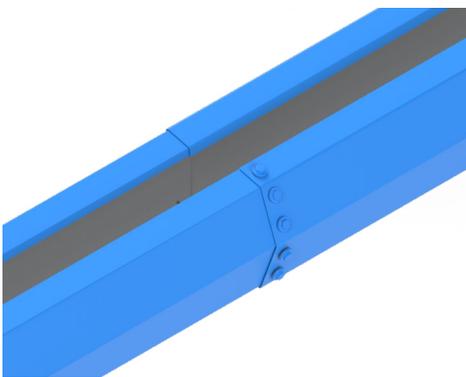
## Trimline guttering systems

The TAS building supplies Trimline Gutter system strength lies in its lightweight, versatile and easy fit design. Made suit any combination of roof sheet profile, roof pitch and run length, the Trimline can be used in all applications. Ideal for use with box profile sheets and composite insulated sheeting but can also be used with corrugated sinusoidal profiles.

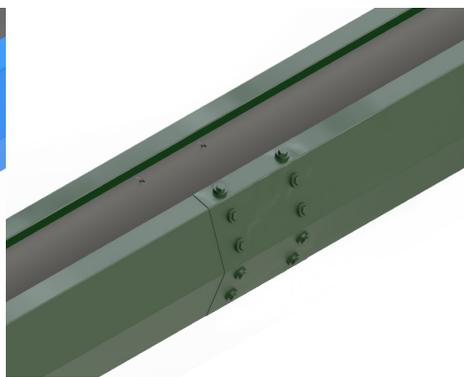
By using a gutter support arm from the roof sheet to the front edge of the gutter, a thinner, 0.7mm coated material can be used for the system. This means your gutter system can compliment or contrast with your sheeting to create the desired aesthetic effect.

Each of the standard Trimline gutter types is manufactured from a 625mm girth, 3.000m piece of material which means there is no waste from the cuts. This makes the Trimline an extremely economic option for any structure.

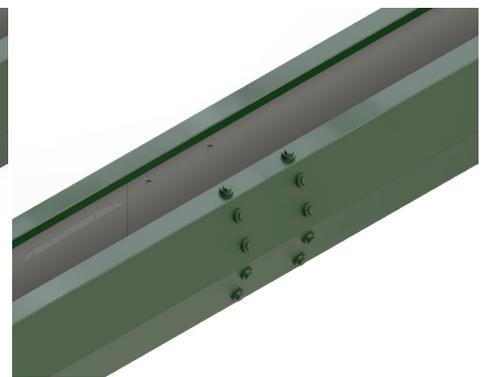
Other, bespoke designs can be considered if supplied with a full specification.



Tapered joint

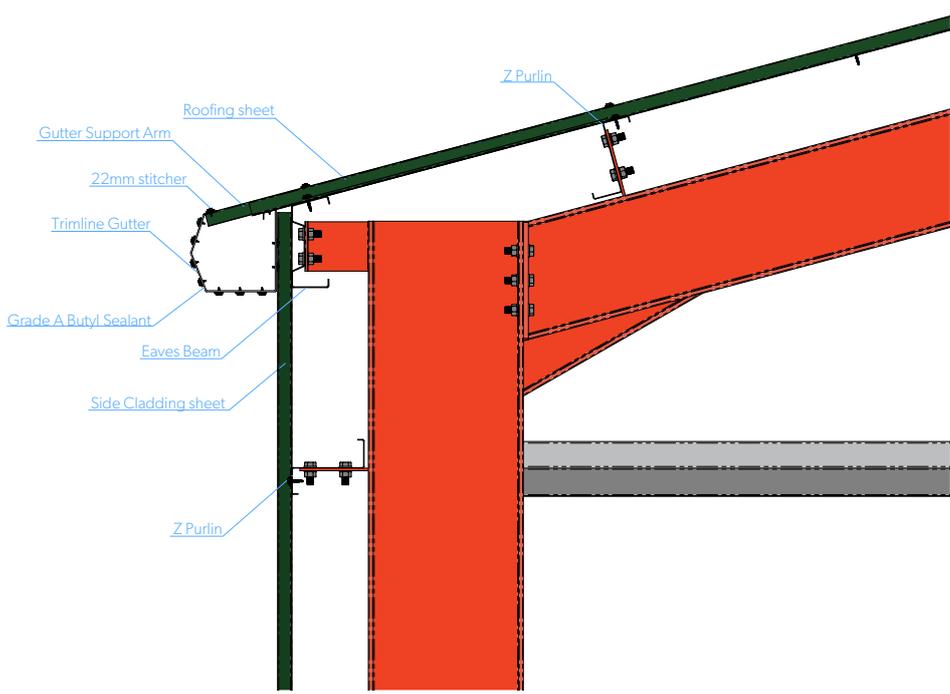


External Butt Strap joint

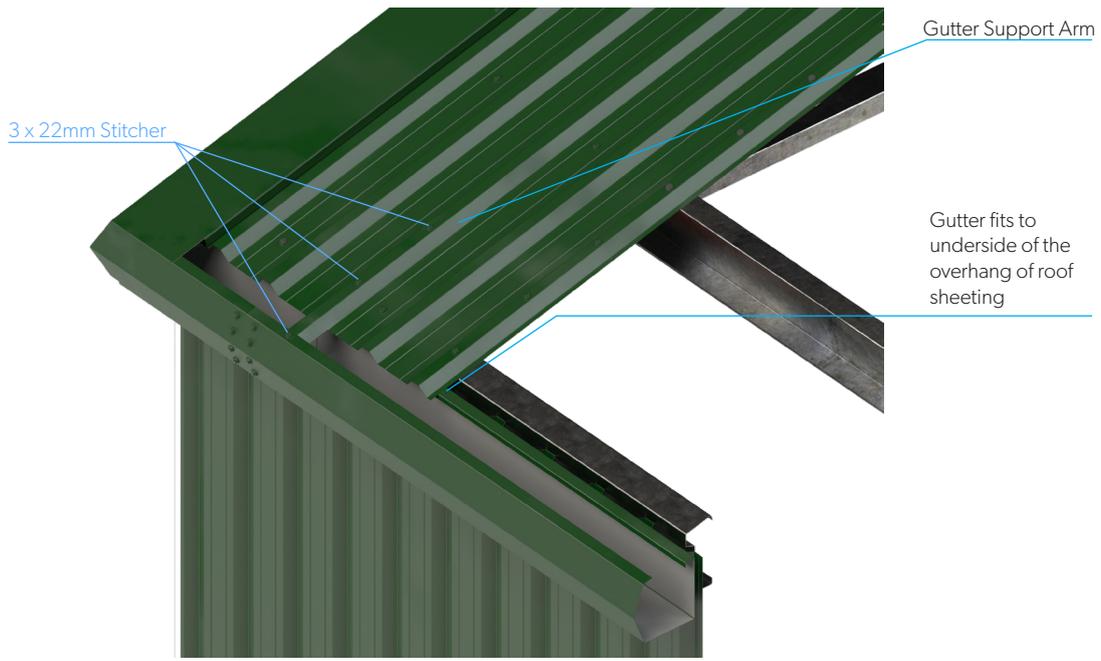


Internal Butt Strap joint

Coatings available	Galv, Poly, Plastisol
Maximum length of each gutter	3.000m
Maximum girth of each gutter	1250mm
Maximum number of bends	Depends upon specification
Gauges available	0.7mm
Joining methods	Tapered, External Butt Straps, Internal Butt Straps
Stopend types	Standard cap stopend, Weir, Custom
Outlet types (Each size of steel patch outlet can be pre-welded in place if specified)	UNIfit 100mm Patch outlet, 68mm Steel, Steel 98mm patch outlet, Steel 145mm patch outlet



Whether used for a single skin, composite panel or built up system roof, the trimline is appropriate for all roof sheet types and can be adapted as necessary by our technical team.



Profiled gutter support arms should be used every metre on the length of the run to give adequate support to the gutter.

**NOTE:** Standard trimline gutters are not able to accommodate outlets larger than 100mm in diameter (Hunter UNIfit), if larger outlets are required then please inform your sales representative when ordering.

## Trimline connections and flashings

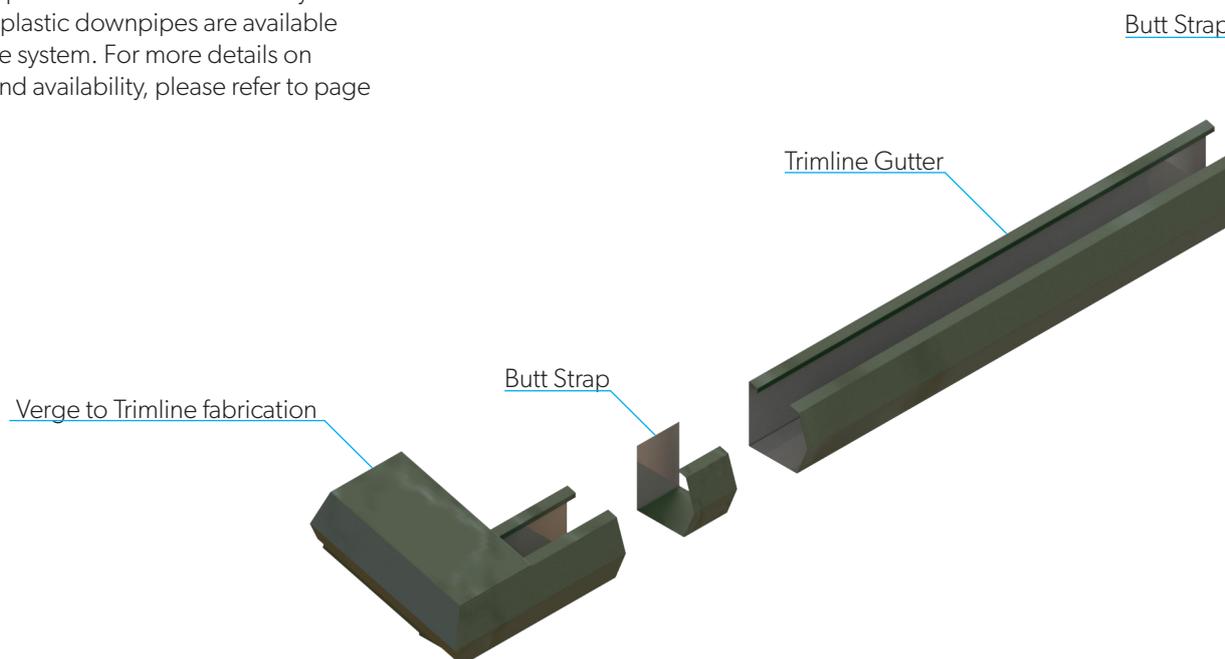
We can supply the entire circumference system for the trimline gutter and its connecting features.

We will fabricate the transition between the verge barge from the gable end capping to the trimline stopend. We have specification form to make detailing your requirements for this piece straightforward and hassle free.

Trimline gutters are supplied in 3.000m lengths but can be produced in lengths up to 6.200m upon request. Please consider additional lead times and rates when ordering over 3.000m lengths.

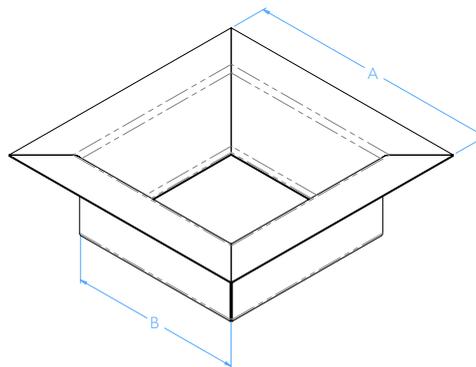
Square fabricated downpipes in the same material as your trimline gutter and round plastic downpipes are available to complete your drainage system. For more details on downpipe specification and availability, please refer to page ?? of this brochure.

Although we have standard items for trimline ancillaries and downpipes, specification is crucial where a standard item cannot be used. Please use the guides below with accompanying order forms available



### Square downpipes

Available in 3.000m lengths and will be made to suit the outlets specified unless otherwise requested



### Square downpipe outlet specification

**A** - External collar width (standard size 145mm)

**B** - Internal collar width (standard size 95mm)

We keep a comprehensive range of Brett Martin plastic rainwater product in stock for both gutters and downpipes. Please contact our sales department for more information and availability of specific items.